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K-DRAW 67 HF

Interlube's K-Draw 67 HF is a food grade synthetic lubricant designed for drawing, stamping, and forming operations. It is specially formulated for moderate to heavy duty applications where very low residues are desired. It contains solvents, cleaners and solubilizers to keep residues low and highly efficient boundary lubricants to prevent build-up of materials on the metals surfaces.

K-Draw 67 HF is formulated with materials which meet US FDA requirements for incidental contact with food products and is USDA H-1 listed. It is also designed for a wide range of application methods and can be applied by hand wiping, brushing, drip applicators, transfer pads, and various spraying methods.

- * USDA H-1 Approved
- * Very Low Residue
- * Cleans & Prevents Buildups
- * Completely Synthetic Formulation

Typical Properties

Color & Appearance	Clear-Water White
USDA Approved	H-1
API Gravity	46
Specific Gravity, 60° F	0.80
Viscosity, SUS @ 100° F	32
Flash Point, ° F	149

If further processing of parts beyond the basic forming operations, such as painting, plating, or phosphatizing is required, the products should be washed or solvent cleaned to assure best results. We can supply cleaners and solvents for this application.