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K-Draw 9938A

Interlube Corporation's K-Draw 9938A is a food grade stamping lubricant designed for light to heavy duty forming operations and light to moderate drawing applications. It has unique properties as a forming and stamping lubricant due to its exceptional wetting and cleaning ability as well as its lubricating capabilities. It finds use in a wide range of forming and stamping operations, as well as some coining applications. It leaves a very good, short term rust preventative film on the part after the metal forming or other operation. K-Draw 9938A leaves a low viscosity film that evaporates after the forming operation.

K-Draw 9938A meets many FDA regulations including 21 CFR 178.3570 (lubricants with incidental food contact) and 21 CFR 178.3910 (surface lubricants used in the manufacture of metallic articles). It is an exceptional, multi-purpose product that is safe on all metals and most plastics. It can be dipped, rolled, sprayed, brushed, wiped or otherwise transferred prior to the operation. Its high flash point makes it much safer to use than many competitive products, and it does not cause staining or discoloration.

Typical Properties

Color & Appearance	Clear – water white
API Gravity	46.0
Specific Gravity	0.797
Pounds per Gallon	6.6
Flash Point, ASTM D-93	165° F minimum
Pour Point, ASTM D-97	- 60° F