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K-Draw 260

Interlube Corporation's K-Draw 260 is food grade stamping lubricant designed for light to heavy duty forming operations and light to moderate drawing applications. It has unique properties as a forming and stamping lubricant due to its exceptional wetting and cleaning ability as well as its lubricating capabilities. It finds use in a wide range of forming and stamping operations, as well as some coining applications. It leaves a very good, short term rust preventative film on the part after the metal forming operation. K-Draw 260 leaves a low viscosity film that needs only a light cleaning operation to remove. In most cases, the residue is easily cleaned off with a light duty, water based cleaner or solvent degreaser. Please contact your Interlube representative for our recommendations for your application.

K- Draw 260 meets many FDA regulations including 21 CFR 178.3570 (lubricants with incidental food contact) and 21 CFR 178.3910 (surface lubricants used in the manufacture of metallic articles). It is an exceptional, multi-purpose product that is safe on all metals and most plastics. It can be dipped, rolled, sprayed, brushed, wiped or otherwise transferred prior to the operation. Its high flash point makes it much safer to use than many competitive products, and it does not cause staining or discoloration.

K-Draw 260 meets the low vapor pressure VOC exemption for consumer products as set by CARB. Its low VOC makes it suitable for use in the SCAQMD as a metal forming, metal removal, metal treating, metal protecting and direct contact lubricant.

Typical Properties

Color & Appearance	Clear – water white
API Gravity	37.0 – 40.4
Specific Gravity	0.83
Pounds per Gallon	6.9
Flash Point, ASTM D-93	240° F minimum
Pour Point, ASTM D-97	- 60° F
ASTM E1868-10, VOC	23.38 g/L