



INTERLUBE CORPORATION

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K-Draw 205

K-Draw 205 is a unique, food grade lubricant, designed for light to moderate duty forming, stamping, and drawing operations. This product is a very low viscosity fluid which has exceptional wetting and cleaning ability, as well as lubricating properties. It finds use in a wide range of forming and stamping operations as well as some coining operations. A major benefit of K-Draw 205 is that it doesn't leave unwanted residues which require extensive cleaning. Use it to do the forming operation and you are finished with it and can proceed to subsequent operations without the need for an added cleaning step.

K-Draw 205 meets the following US FDA regulations:

- 21 CFR 172.884 Direct Food Additives
- 21 CFR 178.3650 Indirect Food Contact
- 21 CFR 178.3620(b) Indirect Food Contact

This product is a multi-purpose product in that it combines cleaning capabilities along with its excellent forming capabilities. It is safe for use on all metals and is designed for use as it comes out of the drum.

Typical Properties

Color & Appearance	Clear-Water White
API Gravity	46.5
Specific Gravity, 60° F	0.79
Pounds per Gallon	6.64
Viscosity @ 100° F, SUS	32
Flash Point, ASTM D93, °F	205
Pour Point, ASTM D97, °F	-20

Use Instructions: Use as is – can be applied by dipping, hand wiping, drip applicators, brushing, transfer pads, rollers, and various spraying methods. Works best when applied just prior to the forming operation.