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TECHNICAL DATA SHEET

Drawing Compound 134B

Overview: Interlube Drawing Compound 134B is a very heavy-duty, EP type, multi-purpose water soluble drawing compound especially suited for high speed, high production runs. It utilizes the latest developments in surface chemistry to make a water-soluble product which outperforms even the best high EP and fatty type oil soluble compounds in high-speed operations. This product is not a simple emulsified chlorinated oil or an EP soluble oil with a different name. It was formulated from scratch with the best available drawing agents. It combines a specially chosen and carefully blended mix of high-performance chemical, extreme pressure agents, rust and corrosion inhibitors, friction reducing wetting agents. This unique combination results in a water reducible product with overall performance properties exceeding those of straight oil and fatty oil-based products.

Operational Benefits: These products offer these competitive advantages to enhance your reliability:

• **Outstanding EP – Prevents seizing and galling** • **Reduces friction and wear** • **High cooling rates for high-speed drawing** • **Easily cleaned from drawn parts** • **Excellent corrosion protection** • **Non-staining anti-foam formulation** • **High lubricity – Protects die parts** • **Helps increase production rates** • **Water reducible for economy**

Application: Drawing Compound 134B can be used on all metals. Use levels will vary with the severity of the drawing operation, the amount of heat produced in the draw, the rate of drawing speed, and die design. The following is a guide for selecting an initial trial level which can then be optimized to suit the specific job. For best results, always add **Drawing Compound 134B** to the water.

Application	Concentration Ratios
Low Severity	15:1 to 25:1
Moderate Severity	7:1 to 12:1
High Severity	2:1 to 6:1

Typical Industries: This product is commonly used (but not exclusively) in the following industries:

• **Machine shops** • **General Manufacturing**

28725

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