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DRAWING COMPOUND 134B

Drawing Compound 134B is a very heavy duty, EP type, multi purpose water soluble drawing compound specially suited for high speed, high production runs. It utilizes the latest developments in surface chemistry to make a water soluble product which out performs even the best high EP and fatty type oil soluble compounds in high speed operations. This product is not a simple emulsified chlorinated oil or an EP soluble oil with a different name. It was formulated from scratch with the best available drawing agents. It combines a whole group of high performance chemical, extreme pressure agents, rust and corrosion inhibitors, friction reducing wetting agents. This unique combination results in a water reducible product with overall performance properties exceeding those of straight oil and fatty oil-based products.

- * Outstanding EP - Prevents Seizing & Galling
- * Reduces Friction & Wear
- * High Cooling Rates for High Speed Drawing
- * Easily Cleaned from Drawn Parts
- * Excellent Corrosion Protection
- * Nonstaining Anti-Foam Formulation
- * High Lubricity - Protects Die Parts
- * Increases Production Rates
- * Water Reducible for Economy

APPLICATION INFORMATION: Drawing Compound 134B can be used on all metals. Use levels will vary with the severity of the drawing operation, the amount of heat produced in the draw, the rate of drawing speed, and die design. The following is a guide for selecting an initial trial level which can then be optimized to suit the specific job. For best results, always add Drawing Compound 134B to the water.

Low Severity	15 : 1	to	25 : 1
Moderate Severity	7 : 1	to	12 : 1
High Severity	2 : 1	to	6 : 1