



# Interlube

Corporation

4646 BAKER AVENUE CINCINNATI, OHIO 45212-2594 USA  
TELEPHONE 513-531-1777 FAX 513-531-0193  
[SALES@INTERLUBECORP.COM](mailto:SALES@INTERLUBECORP.COM) [WWW.INTERLUBECORP.COM](http://WWW.INTERLUBECORP.COM)

## Bestcut 193 EP-C

## Bestcut 193 EP-CF

**Bestcut 193 EP-C and CF** are multi-purpose, water soluble, extreme pressure fluids for a wide range of manufacturing and machining operations. Their high lubricity, excellent heat transfer properties, and non-reactive nature, make them superior products, suited for use on ferrous and nonferrous metals, such as copper and aluminum. Their outstanding rust protective properties and oil base formulations give them desirable qualities for the protection and lubrication of equipment. They are designed to handle nearly all fabricating and machining operations on copper and aluminum, as well as cutting, drilling, milling, grinding, and turning operations.

- Precision performance for maximum protection and minimum scrap
- Excellent cooling and lubrication properties result in extended equipment life.
- Boundary lubricants - Gives high load carrying capabilities
- Keep wheels and rolls clean; produces excellent surface finishes
- Protects finished work and equipment against rust
- Free of objectionable odors
- **Bestcut 193 EP-C is formulated with a chlorinated EP additive**
- **Bestcut 193 EP-CF is formulated with chlorine-free EP additives**

**USE INSTRUCTION:** Bestcut 193 EP-C and CF are high quality soluble fluids, which form very stable emulsions when mixed with water. Dilution ratios will vary from 10:1 to 30:1, depending on the operations. Higher ratios improve cooling, while lower ratios improve lubricity. **A 20:1 ratio of water to Bestcut 193 EP-C and CF represents a good balance between the needs for cooling and lubricity, and is a good starting point for testing.**

**NOTE:** To obtain the best emulsion, always add the lubricant to water, instead of adding water into the lubricant. Perform this with good mixing/agitation.