



INTERLUBE CORPORATION

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Bestcool Four Star

Bestcool Four Star is a multi-purpose, water soluble fluid for a wide range of manufacturing and machining operations. Its high lubricity, excellent heat transfer properties, and non-reactive nature, make it a superior product, suited for use on ferrous and nonferrous metals such as copper and aluminum. Its outstanding rust protective properties and oil base formulation give it desirable qualities for the protection and lubrication of equipment. It is designed to handle nearly all fabricating and machining operations on copper and aluminum, as well as cutting, drilling, milling, grinding, and turning operations.

- * Precision performance for maximum protection and minimum scrap
- * Excellent cooling and lubrication properties result in extended equipment life.
- * Boundary lubricants - Gives high load carrying capabilities
- * Keep wheels and rolls clean; produces excellent surface finishes
- * Protects finished work and equipment against rust
- * Free of objectionable odors

USE INSTRUCTION: Bestcool Four Star is a high quality soluble fluid, which forms a very stable emulsion when mixed with water. Dilution ratios will vary from 10:1 to 60:1, depending on the operations. Higher ratios improve cooling, while lower ratios improve lubricity. **A 20:1 ratio of water to Bestcool Four Star represents a good balance between the needs for cooling and lubricity, and is a good starting point for testing.**

NOTE: To obtain the best emulsion, always add the Bestcool Four Star to water, instead of adding water into the Bestcool Four Star. Perform this with good mixing/agitation.